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[Home](#) > Experimental Investigations of Lean Stability Limits of a Prototype Syngas Burner for Low Calorific Value Gases

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## Experimental Investigations of Lean Stability Limits of a Prototype Syngas Burner for Low Calorific Value Gases

The lean stability limit of a prototype syngas burner is investigated. The burner is a three sector system, consisting of a separate igniter, stabilizer and Main burner. The ignition sector, Rich-Pilot-Lean (RPL), can be operated with both rich or lean equivalence values, and serves to ignite the Pilot sector which stabilizes the Main combustion sector. The RPL and Main sectors are fully premixed, while the Pilot sector is partially premixed. The complexity of this burner design, especially the ability to vary equivalence ratios in all three sectors, allows for the burner to be adapted to various gases and achieve optimal combustion. The gases examined are methane and a high H<sub>2</sub> model syngas (10% CH<sub>4</sub>, 22.5% CO, 67.5% H<sub>2</sub>). Both gases are combusted at their original compositions and the syngas was also diluted with N<sub>2</sub> to a low calorific value fuel with a Wobbe index of 15 MJ/m<sup>3</sup>. The syngas is a typical product of gasification of biomass or coal. Gasification of biomass can be considered to be CO<sub>2</sub> neutral. The lean stability limit is localized by lowering the equivalence ratio from stable combustion until the limit is reached. To get a comparable blowout definition the CO emissions is measured using a non-dispersive infrared sensor analyzer. The stability limit is defined when the measured CO emissions exceed 200 ppm. The stability limit is measured for the 3 gas mixtures at atmospheric pressure. The RPL equivalence ratio is varied to investigate how this affected the lean blowout limit. A small decrease in stability limit can be observed when increasing the RPL equivalence ratio. The experimental values are compared with values from a perfectly stirred reactor modeled (PSR), under burner conditions, using the GRI3.0 kinetic mechanism for methane and the San Diego mechanism for the syngas fuels.

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